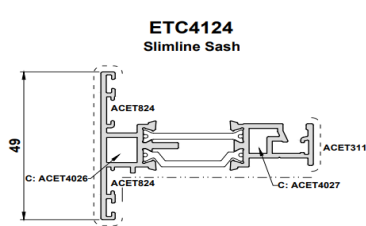
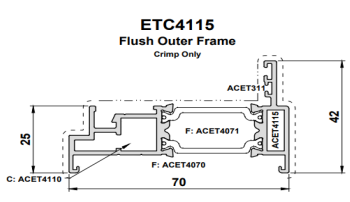
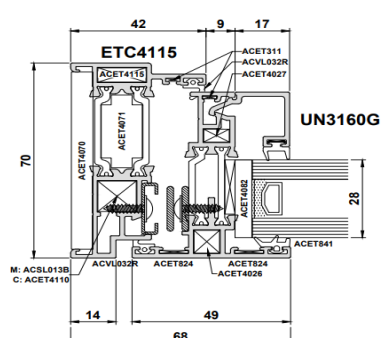


## ALITHERM 400i FLUSH SASH WINDOW

Casement Window	Alitherm 400i Flush sash
 <p><b>ETC4124</b> Slimline Sash</p>	 <p><b>ETC4115</b> Flush Outer Frame Crimp Only</p>
	 <p><b>ETC4115</b> UN3160G</p>
<b>Range</b>	Smarts Alitherm 400i Flush sash
<b>Finish</b>	Polyester powder coating to BS6496 (Marine Grade +60 microns)
<b>Appearance</b>	Stepped frame, with quick glaze bead and flat sash.
<b>Stock colours</b>	White gloss, RAL 7016m, RAL 9005m and Ral 7016m on white
<b>System glazing</b>	Internally glazed with dummy sashes in fixed lights + tap in bead
<b>Thermal break</b>	Polyamide thermally broken profile
<b>Gaskets</b>	Low line gasket for slimmer sightlines
<b>WER</b>	down to A rating using suitable double glazed unit
<b>U Value</b>	down to 1.4 W/m <sup>2</sup> k with double glazing
<b>Locking system</b>	PAS24 approved mushroom espag locking mechanism by Mila
<b>Security</b>	PAS24 upgraded available (6.8mm lam glass/ hinge guards)
<b>Hinges</b>	Friction hinges by Yale
<b>Handles on sash</b>	Espag locking handles by ERA in the bead
<b>Frame Depth</b>	70mm
<b>Typical sightline</b>	New improved 68mm slim sash and outer frame (Slim sash only available in DG)
<b>Side Hung Max o/a width</b>	864mm
<b>Side Hung Max o/a height</b>	1400mm
<b>Top Hung Max o/a width</b>	1400mm
<b>Top Hung Max o/a height</b>	1500mm
<b>Glazing sizes</b>	28mm double glazed unit and 40mm triple glazed unit
<b>Air Test</b>	Class 4 600Pa
<b>Water test</b>	Class E 1200Pa
<b>Wind test</b>	Class AE 2400Pa
<b>Add ons</b>	20mm, 30mm and 42mm add on available
<b>Cill sizes</b>	85mm, 150mm, 190mm and 225mm
<b>Trickle Vents</b>	Trickle vents are fitted into a 30mm or 42mm add on
<b>Service</b>	
<b>Delivery</b>	Dedicated vehicle

### GET IN TOUCH

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